

Run No.	Actual Moisture Content (%LOD)	Stearic Acid (%)	Aerosil (%)	Lubricant Blend Time (min.)	Compression		Hardness (N)	Friability (%)	DisIntegral Time (min)	Flow rate (g/sec.)	Thickness (inch x 1000)
					Force (kg)	Force (kg)					
5	8.11	0.5	0.25	2	2000	2000	228	0.25	6.58	0.619	306
7	8.139	0.25	0.5	2	2000	2000	321	0.25	5.6	0.511	303
11	8.21	0.25	0.25	7	2000	2000	248	0.12	5.24	0.619	305
17	7.998	0.5	0.5	7	2000	2000	156	0.25	3.84	0.549	308
19	7.94	0.375	0.375	4.5	1750	1750	181	0.25	2.31	0.582	309
3	8.328	0.25	0.25	2	1500	1500	184	0	5.88	0.61	312
9	7.963	0.5	0.5	2	1500	1500	149	0.25	5.12	0.495	312
13	8.098	0.5	0.25	7	1500	1500	146	0.16	4.54	0.669	313
15	8.247	0.25	0.5	7	1500	1500	149	0.31	5.17	0.543	316
27	6.576	0.375	0.375	4.5	2000	2000	152	0.5	3.27	0.47	309
20	6.584	0.25	0.375	4.5	1750	1750	170	0.38	3.12	0.503	313
22	6.509	0.375	0.25	4.5	1750	1750	134	0.5	3.6	0.557	314
24	6.674	0.375	0.375	2	1750	1750	167	1.25	3.24	0.525	313
1	6.716	0.375	0.375	4.5	1750	1750	116	1.27	3.66	0.509	313
28	6.615	0.375	0.375	4.5	1750	1750	129	0.88	2.6	0.514	315
29	6.555	0.375	0.375	4.5	1750	1750	120	1.27	2.77	0.526	317
25	6.682	0.375	0.375	7	1750	1750	106	1.76	6.39	0.519	315
23	6.509	0.375	0.5	4.5	1750	1750	130	1.25	3.91	0.492	315
21	6.636	0.5	0.375	4.5	1750	1750	111	1.87	3.37	0.513	317
26	6.54	0.375	0.375	4.5	1500	1500	96	2.02	3.12	0.531	322
2	5.57	0.25	0.25	2	2000	2000	181	0.25	4.22	0.478	311
8	5.079	0.5	0.5	2	2000	2000	134	0.87	3.1	0.319	316
12	5.068	0.25	0.25	7	2000	2000	85	3.25	2.25	0.474	319
14	4.914	0.25	0.5	7	2000	2000	129	1.02	3.78	0.439	318
18	4.932	0.375	0.375	4.5	1750	1750	104	2.01	2.85	0.406	322
4	5.034	0.5	0.25	2	1500	1500	74	3.78	3.02	0.451	329
6	4.892	0.5	0.5	2	1500	1500	128	1	3.67	0.366	328
10	5.211	0.25	0.25	7	1500	1500	80	3.06	1.21	0.461	327
16	5.32	0.5	0.5	7	1500	1500	45	5.99	1.03	0.384	331

The Figure